

Product Information

SXA-SR40

1K Structural Repair Clear

Product Description

SXA-SR40 1K Structural Repair Clear is supplied ready for use in an easy to use Aerosol .

The 1K Structural Repair Clear has been developed to compliment the 1K Structural Repair Etch range. It has been designed to allow the gloss level of the primer to be controlled as required as well as sealing off basecoats used in the internal repair process.

The Structural Repair Aerosol range allows for quick, efficient and invisible *interior repairs* when fitting new e-coated panels.

NOTE: This product is not part of a Warranty System.

Preparation of Substrate



SXA-SR40 can be applied Wet-On-Wet over suitably “flashed” substrates.

If sanding or Denibbing is required P400 dry abrasive or a fine Mirlon pad should be used.



1K Structural Repair Clear can be applied over suitably prepared:

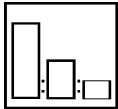
- 1K Structural Repair Etch colours.
- BC topcoat systems when used for *interior repairs* where new e-coated panels have been fitted.

Application Guide

Shaking

Shake the can gently for a few seconds until the agitator can be heard moving freely inside the can.

Mixing Ratio



Supplied ready for Use - No Need to Mix.

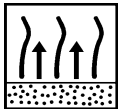
Number of Coats



1 – 2 coats

Spray distance 20-30 cm from panel

Flash Off at 20°C



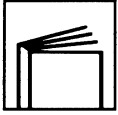
3 – 5 mins @ 20°C

Drying Times**



Air Dry @ 20°C

20 – 30 Minutes @ 20°C



HEALTH AND SAFETY

Health and Safety

Please refer to Material Safety Data Sheets for full Health and Safety details and product can labels.

- Goggles must be worn when mixing and using to prevent accidental splashing into the eye. If contact occurs with eyes give prolonged irrigation with water and get medical attention immediately.
- Good ventilation and extraction must be provided in the working environment.
- Wear suitable protective equipment to prevent skin contact with this material.
- When spraying this product the operator (and persons in vicinity) must wear suitable breathing apparatus.
- Do not smoke whilst using this material.

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

Drying times quoted are average times at 20°C/68°F. Film thickness, humidity and shop temperature can all affect drying times.



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